

Work Order ID 55771

February 1, 2010 10:14:40 AM



Page 1

Item ID: D206-628-032
Revision ID:
Item Name: Heli-Access-Step RH

Accept



Setup Start



Stop



Start Date: 1/29/10 Start Qty: 2.00
Required Date: 2/08/10 Req'd Qty: 2.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: *PL*
QC:

Date: *10-1-02* Tooling:
Date: SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-032 CHG 007

3 S10/03/09

for BG 10/02/25

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

Pick/3/9 (2)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

S10/03/09

(42 RH)

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Item ID: D206-628-032

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Accept

Item Name: Heli-Access-Step RH

Start Date: 1/29/10

Start Qty: 2.00

Required Date: 2/08/10

Req'd Qty: 2.00

Reference:

Cust Item ID:

Customer:

Setup Start

Stop

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-628-

032 Location: 71

PPP Rev: E

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-3-11 5/24

10/03/10

mf

10-3-11

Picklist Print

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Work Order ID: 55771

Parent Item: D206-628-032

Parent Item Name: Heli-Access-Step RH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2724-042 206B Step Assembly AN4-13A Bolt		Manufactured	No				Each	0.0000	2.0000			
		Purchased	No			120	Each	503.0000	8.0000			

Warehouse

Location

Main Warehouse

ST

113359

113749

17406

51764

Loc Qty

Loc Code

503

303

200

0

0

120

Each

417.0000 8.0000

Warehouse

Location

Main Warehouse

ST

113359

Loc Qty

Loc Code

417

417

1113749

111359

565070

1/13/10

Picklist Print

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			120	Each	130.0000	8.0000			

Warehouse

Location

Main Warehouse

ST

113121

113538

Loc Qty

Loc Code

130

6

124

120

Each

0.0000

24.0000

AN960JD416

Washer

D2731-3

Mounting Lug

Purchased

No

Manufactured

No

Warehouse

Location

Main Warehouse

ST

30994

37335

39441

47967

Main Warehouse

ST469

52329

Loc Qty

Loc Code

123

3

2

18

100

39

39

M 114108

M 113706

14/3/9(2)

47967

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Shop Packet Print

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RE

RE

RE

Picklist Print

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Work Order ID: 55771

Parent Item: D206-628-032

Parent Item Name: Heli-Access-Step RH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2732-030 Rubber Cushion	300"	Manufactured	No			120	Each	0.0000	16.0000	4.0000		
D3394-041 Lug Assembly		Manufactured	No			120	Each	36.0000	8.0000			

Warehouse

Location

Main Warehouse

ST

46861

47970

52584

Loc Qty

Loc Code

36

2

1

33

120

Each

3,034.000 24.0000

Warehouse

Location

Main Warehouse

ST

102552

104248

110507

111827

113422

15924

Loc Qty

Loc Code

3034

6

6

184

1838

1000

0

MS21042L4

Nut

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries